FILING BY "EXPRESS MAIL" UNDER 37 CFR 1.10

Elympica Moil Lobal Morehor

Date of Denosit

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN RE PCT NATIONAL STAGE APPLICATION OF

Art Unit: 1626

Sedelmeier, Gottfried

Examiner: Young, Shawgula

INTERNATIONAL APPLICATION NO: PCT/EP2004/007980

FILED: July 15, 2004

U.S. APPLICATION NO: 10/564337

35 USC §371 DATE: August 11, 2006

FOR: Process for the Preparation of Tetrazole Derivatives from Organo Boron and Organo Aluminium Azides

Commissioner for Patents PO Box 1450 Alexandria, VA 22313-1450

PETITION FOR EXTENSION OF TIME

Sir

The Office Action of June 12, 2009 has a shortened statutory time set to expire on September 12, 2009. A two-month extension is hereby requested pursuant to 37 CFR §1.136(a).

Please charge Deposit Account No. 19-0134 in the name of Novartis in the amount of \$
490 for payment of the extension fee. The Commissioner is hereby authorized to charge any
additional fees under 37 CFR §1.17 which may be required, or credit any overpayment, to
Account No. 19-0134 in the name of Novartis.

Respectfully submitted.

Novartis Pharmaceuticals Corporation One Health Plaza, Bldg. 101 East Hanover, NJ 07936 (862) 778-9499

Date: October 29, 2009

Attorney for Applicant Reg. No. 30,570